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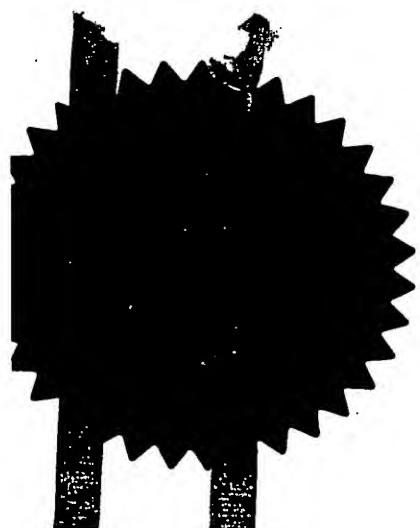
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Nillian Monell

Dated 18 November 2004



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1. Your reference

MJ/CS/OML.70

2. Parent application number

(The Patent Office will fill in this part)

0315600.7

3. Full name, address and postcode of the or of each applicant (underline all surnames)

Owen Mumford Limited
Brook Hill
Woodstock
Oxford OX20 1TU

Patents ADP number (if you know it)

04413738002

United Kingdom

4. Title of the invention

Improvements relating to automatic injection devices

5. Name of your agent (if you have one)

Wynne-Jones Laine & James

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

22 Rodney Road
Cheltenham
Gloucestershire
GL50 1JJ

Patents ADP number (if you know it)

1792001 ✓

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number

Country ... Priority application number
(if you know it) Date of filing
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

Yes

- a) any applicant named in part 3 is not an inventor, or
 - b) there is an inventor who is not named as an applicant, or
 - c) any named applicant is a corporate body.
- See note (d))

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Continuation sheets of this form

Description 4

Claim(s)

Abstract

Drawing(s) 4

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Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77)

Request for substantive examination (Patents Form 10/77)

Any other documents
(Please specify)

11.

I/We request the grant of a patent on the basis of this application.

Signature

Date 04.07.2003

Wynne-Jones Laine & James

Mr M James 01242 515807

12. Name and daytime telephone number of person to contact in the United Kingdom

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Improvements Relating to Automatic Injection Devices

There are various forms of automatic injection device which when operated cause the needle of a syringe to be moved forwardly so that it projects from a protective housing prior to actuation of the syringe to express a dose of liquid through the needle. It is important to try to ensure that the syringe is moved bodily forward to expose the needle before the liquid charge is pressurised so that dribbling from the needle does not occur before the actual injection takes place. It is an object of this invention to provide a mechanism which operates in this desired manner.

According to the invention there is provided an injection device for causing a dose of liquid to be ejected from the needle at one end of a syringe located within a housing of the device, the syringe being movable by a plunger, upon release of an actuating bias member at one end of the housing, to move the syringe, from a first position wherein the needle is shrouded by the housing, to a second position wherein the needle projects from the other end of the housing, the plunger having its free end positioned within the other end of a container of the syringe and carrying a surrounding and gripping flexible O-ring which rests against an enlarged head of the other end of the syringe, such that a primary movement of the plunger, under the bias of the actuating bias member, will transmit a frictional force to the O-ring with the result that the syringe container is moved by the O-ring from said first to said second position, whereupon arresting of further movement of the syringe results in the frictional grip between the plunger and the O-ring being partially released, thus enabling

the plunger to move by a secondary movement, into the syringe container, into contact with and to act upon a plug to compress the liquid within the syringe and cause expression of the liquid through the syringe needle.

Thus, with this device, the syringe is moved bodily forward, by the action of the O-ring onto the enlarged head of the syringe, in order to expose the needle before the plunger acts on the plug within the syringe to cause the liquid to be ejected through the needle. There is, therefore, a two-step movement of the plunger, firstly together with the syringe through the medium of the O-ring, and secondly within the syringe to force the plug forward when the frictional force between the plunger and the O-ring is relieved and the plunger slides forward through the O-ring.

In a preferred embodiment, the structure will be modified to include a pressure maintaining bias member which is positioned between a head of the plunger and the O-ring to enable pressure to be maintained by the O-ring onto the head of the syringe container during the secondary movement of the plunger. This ensures that the plunger acts to a greater extent to press the O-ring against the head of the syringe during the secondary stage of movement of the plunger, so that the syringe itself does not tend to move back into the housing during this secondary stage of movement.

Preferably, there will be a return bias member positioned between a head of the plunger and the O-ring to enable pressure to be maintained by the O-ring onto the head of the syringe container during the secondary movement of the plunger. This return bias member holds the syringe retracted within the housing until such time as the actuating bias member is released,

One or more of the bias members provided within the housing can be in the form of a coil spring.

The invention may be performed in various ways and a preferred example thereof will now be described, with reference to the accompanying diagrammatic drawings, in which:

Figure 1 is a sectional view through an injection device of this invention prior to use; and

Figures 2 to 4 are similar views showing successive stages of operation of the injection member.

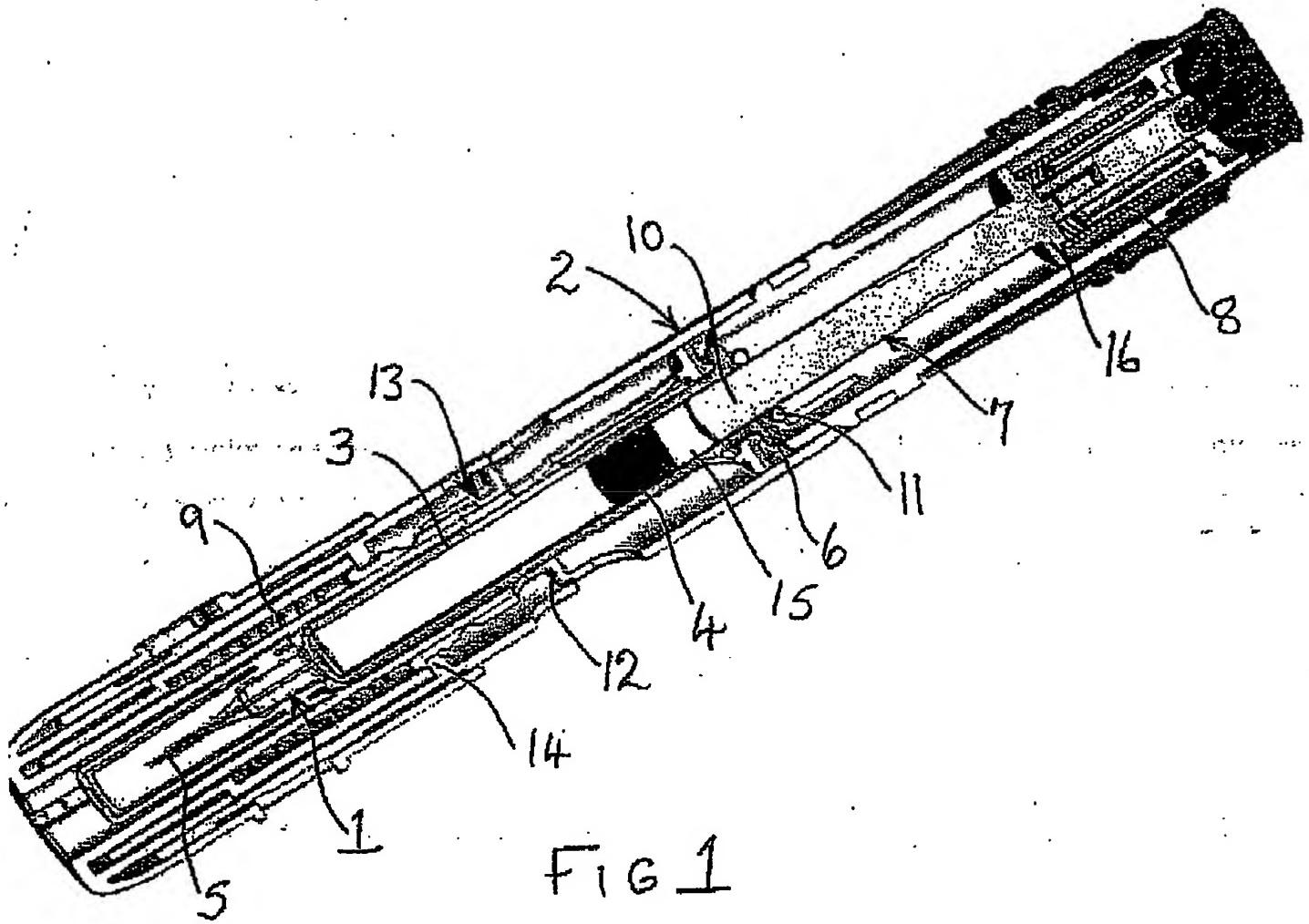
The injection device shown in the drawings comprises a syringe 1 located within a protective housing 2. The syringe comprises a container 3 incorporating a liquid dose held in place by a bung 4 and having a needle 5 through which the dose can be ejected by applying pressure to the bung 4. The container 3 has an enlarged head 6. A plunger 7 is biased forwardly by a coil spring 8, but is held back in a latched position (Figure 1) until such time as a trigger (not shown) is actuated to release the plunger and the spring 8. Prior to use the syringe 1 is held within the housing 2 by a coil spring 9. The free end 10 of the plunger 7 passes through an O-ring 11 (which creates a tight frictional grip around the plunger) and enters into the top part of the syringe housing 3. In this state, the O-ring 11 rests against the head 6 of the syringe container 3.

When the plunger 7 is released so that the spring 8 pushes it forwardly the frictional force between the plunger 7 and the O-ring 11 causes pressure to be applied to the head of the syringe container 3 to move the syringe bodily forwards (thus compressing spring 9) so that the tip of the needle 5 projects

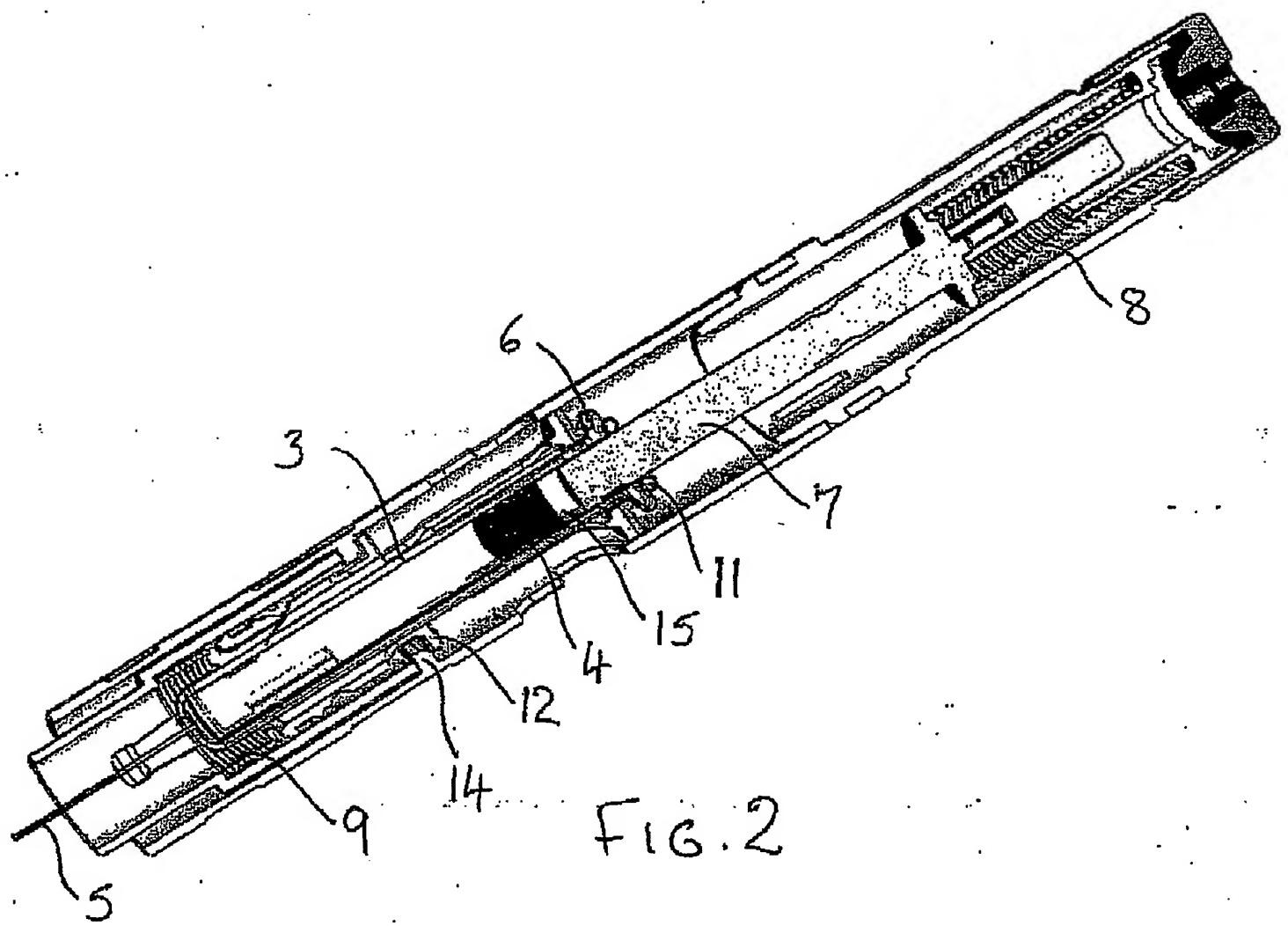
beyond the end of the housing 2, until such time as a ledge 12 on a member 13 connected to the syringe container 3 abuts a stop 14 of the housing 2 (Figure 2). At this point the syringe can move no further forward, and the end 10 of the plunger 7 is still spaced from the bung 4 by a gap 15. However, the plunger 7 continues its forward movement, under bias of the spring 8, overcoming the frictional force between the plunger and the O-ring 11, and enabling the end 10 of the plunger to contact the plug 12, after closing the gap 15 (as shown in Figure 3), until the charge has been fully expressed (as shown in Figure 4).

During the subsequent stage of movement of the plunger 7, there is still a frictional force between the plunger and the O-ring 11 to press the syringe container in a forward direction against the bias of the spring 9 and thus hold the syringe in the desired position with the needle 5 exposed. If desired, the mechanism could be modified to incorporate a bias spring between the head 16 of the plunger 7 and the O-ring 11 which will press the O-ring into firm contact with the head 6 of the syringe container and maintain that forward pressure on the O-ring and the syringe 1 during the injection process.

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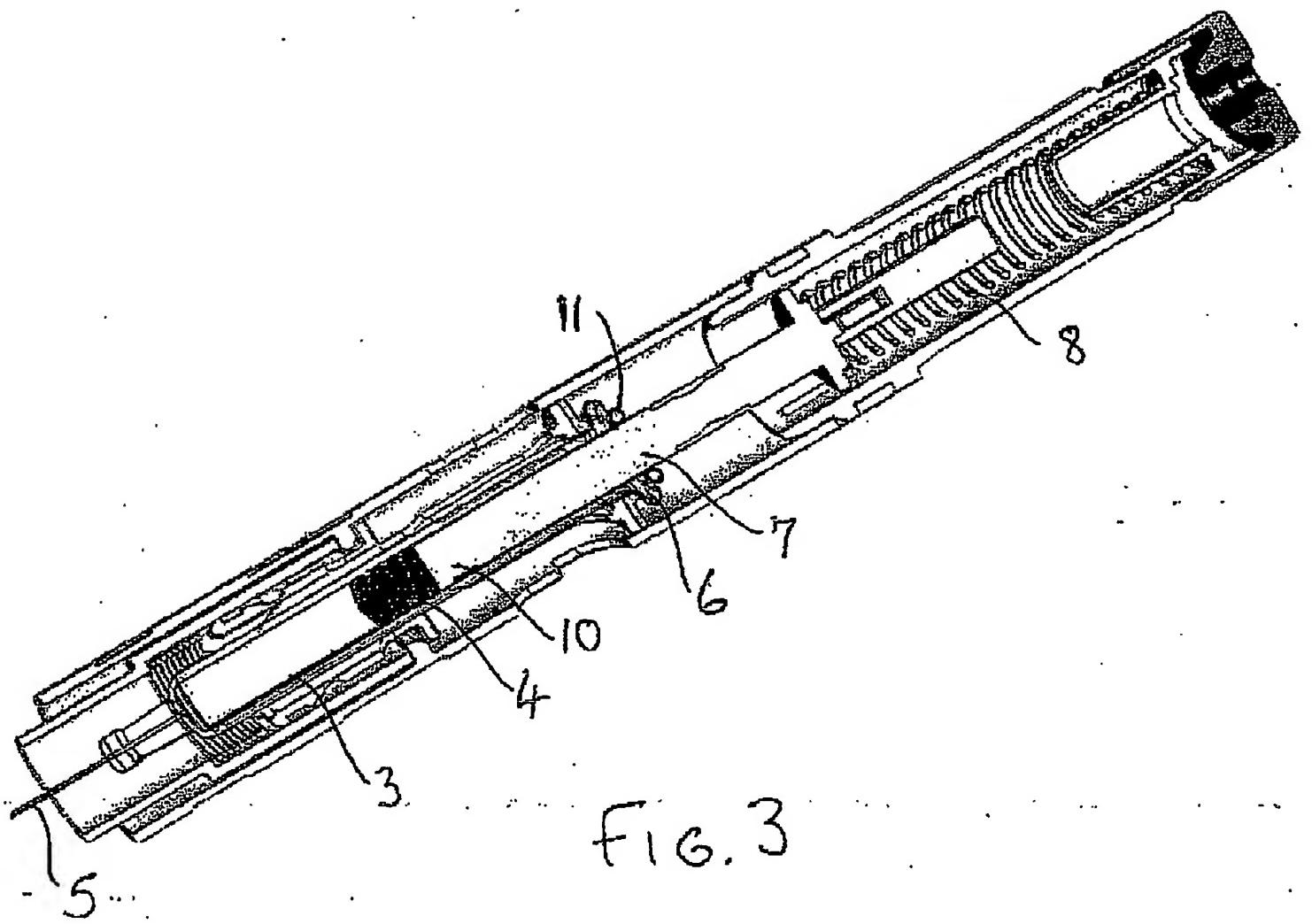


Fig. 3

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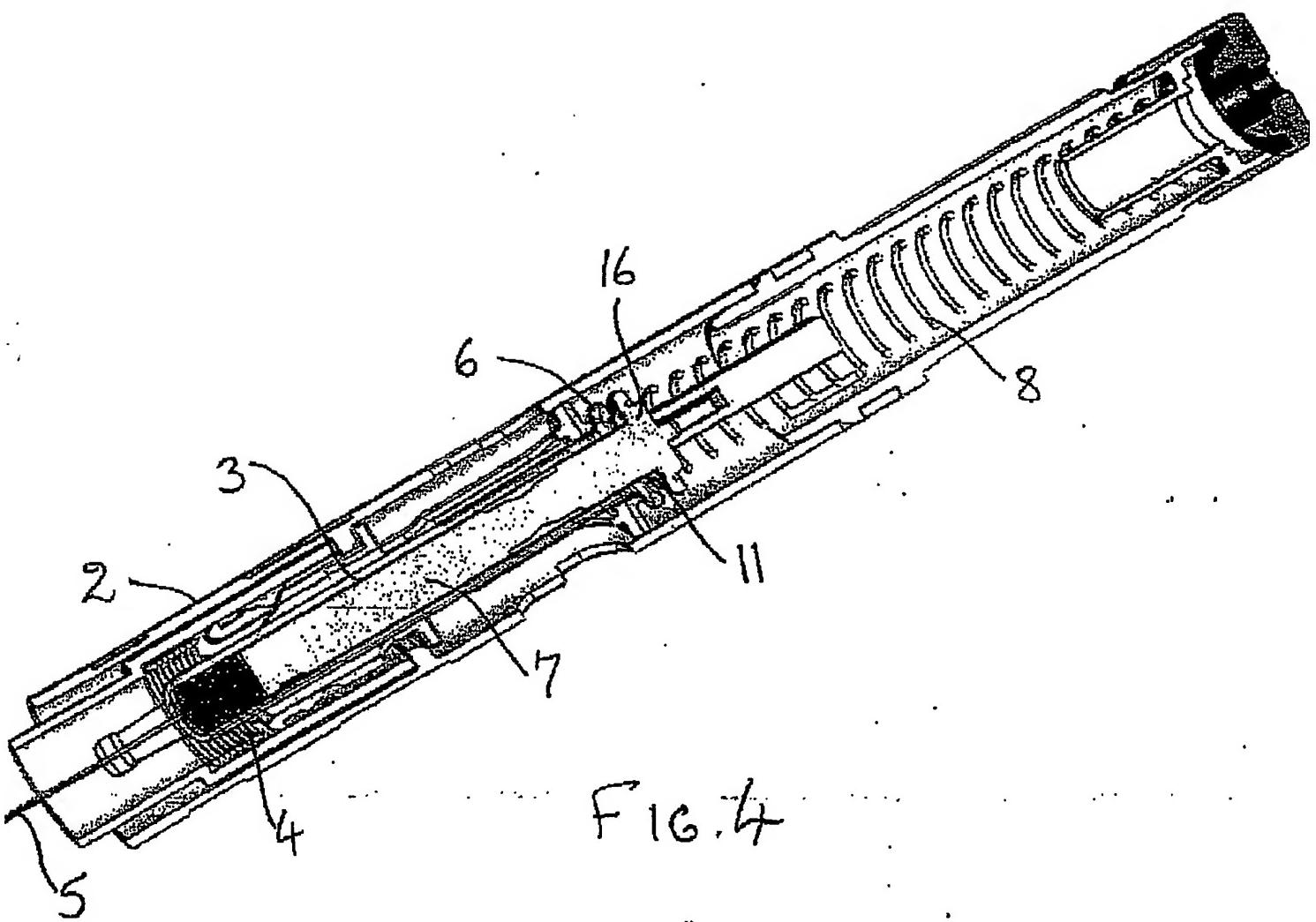


FIG. 4

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